

HPD UNIQUE IDENTIFIER: 21671

CLASSIFICATION: 14 20 00 Elevators

PRODUCT DESCRIPTION: Elevators also called lifts are permanently serving buildings and constructions designed for the vertical transportation of persons, goods, and materials. Elevator systems consist of subsystems and components. The HPD includes the content inventory above the threshold limit specified for the whole product as delivered to the installation site. The declaration covers the standard KONE MiniSpace™ DX elevator range for the European market, parts of which are manufactured at KONE's manufacturing units or purchased from KONE's suppliers.

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format

- Nested Materials Method
- Basic Method

Threshold Disclosed Per

- Material
- Product

Threshold level

- 100 ppm
- 1,000 ppm
- Per GHS SDS
- Other

Residuals/Impurities

- Considered
- Partially Considered
- Not Considered

Explanation(s) provided for Residuals/Impurities?

- Yes No

All Substances Above the Threshold Indicated Are:

Characterized Yes Ex/SC Yes No

% weight and role provided for all substances except SC substances characterized according to SC guidance.

Screened Yes Ex/SC Yes No

All substances screened using Priority Hazard Lists with results disclosed except SC substances screened according to SC guidance.

Identified Yes Ex/SC Yes No

All substances disclosed by Name (Specific or Generic) and Identifier except SC substances identified according to SC guidance.

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

MATERIAL | SUBSTANCE | RESIDUAL OR IMPURITY
GREENSCREEN SCORE | HAZARD TYPE

MINISPACE™ DX [STEEL NoGS STAINLESS STEEL NoGS IRON OXIDE LT-UNK POLYVINYL CHLORIDE (PVC) LT-P1 | RES ALUMINUM NoGS PORTLAND CEMENT LT-P1 | END | CAN COPPER LT-P1 | MUL WATER BM-4 BIS(2-ETHYLHEXYL) TEREPHTHALATE BM-3dg DIISODECYL PHTHALATE (DIDP) (PRIMARY CASRN IS 26761-40-0) BM-1 | DEV | END | MUL | REP | CAN CALCIUM CARBONATE BM-3 CHALK NoGS SC:PLYWOOD Not Screened DOLOMITE NoGS SILICA GEL LT-UNK MINERAL WOOL WITH FIBER DIAMETER > 6 µM LT-UNK ZINC LT-P1 | AQU | PHY | END | MUL]

Number of Greenscreen BM-4/BM3 contents ... 2

Contents highest concern GreenScreen Benchmark or List translator Score ... BM-1
Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

Special conditions applied: BiologicalMaterial

[LEED v4] "Yes ex/SC" result is due only to materials and substances for which Special Conditions were applied. Thus "Yes ex/SC" does not disqualify the product for the LEED v4 Materials and Resources Disclosure and Optimization credit, Option 1.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

CERTIFICATIONS AND COMPLIANCE See Section 3 for additional listings.

VOC emissions: CDPH Standard Method- Not Tested

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Material Ingredients Option 1

Third Party Verified?

- Yes

PREPARER: Self-Prepared

VERIFIER:

VERIFICATION #:

SCREENING DATE: 2020-08-20

PUBLISHED DATE: 2020-09-10

EXPIRY DATE: 2023-08-20



Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.2, available on the HPDC website at: www.hpd-collaborative.org/hpd-2-2-standard

MINISPACE™ DX

PRODUCT THRESHOLD: 1000 ppm

RESIDUALS AND IMPURITIES CONSIDERED: No

RESIDUALS AND IMPURITIES NOTES: As no hazard warnings were found for the steel, which makes up the major part of the elevator, no residuals and impurities were considered for the product.

OTHER PRODUCT NOTES:

STEEL

ID: 12597-69-2

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library

HAZARD SCREENING DATE: 2020-08-20

#: 75.0000 - 85.0000

GS: NoGS

RC: Both

NANO: No

SUBSTANCE ROLE: Structure component

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

STAINLESS STEEL

ID: 12597-68-1

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library

HAZARD SCREENING DATE: 2020-08-20

#: 8.0000 - 12.0000

GS: NoGS

RC: Both

NANO: No

SUBSTANCE ROLE: Structure component

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

IRON OXIDE

ID: 1332-37-2

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library

HAZARD SCREENING DATE: 2020-08-20

#: 4.0000 - 7.0000

GS: LT-UNK

RC: UNK

NANO: No

SUBSTANCE ROLE: Filler

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

POLYVINYL CHLORIDE (PVC)

ID: 9002-86-2

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2020-08-20**

#: **1.0000 - 3.0000** GS: **LT-P1** RC: **UNK** NANO: **No** SUBSTANCE ROLE: **Polymer species**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
RESPIRATORY	AOEC - Asthmagens	Asthmagen (Rs) - sensitizer-induced

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

ALUMINUM

ID: 91728-14-2

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2020-08-20**

#: **0.6000 - 1.2000** GS: **NoGS** RC: **UNK** NANO: **No** SUBSTANCE ROLE: **Coating**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

PORTLAND CEMENT

ID: 65997-15-1

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2020-08-20**

#: **0.6000 - 1.2000** GS: **LT-P1** RC: **UNK** NANO: **No** SUBSTANCE ROLE: **Binder**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
ENDOCRINE	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
CANCER	MAK	Carcinogen Group 3B - Evidence of carcinogenic effects but not sufficient for classification

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

COPPER

ID: 7440-50-8

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2020-08-20**

#: **0.5000 - 1.0000** GS: **LT-P1** RC: **UNK** NANO: **No** SUBSTANCE ROLE: **Conductor**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
MULTIPLE	German FEA - Substances Hazardous to Waters	Class 2 - Hazard to Waters

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

WATER

ID: 7732-18-5

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2020-08-20**

#: **0.5000 - 1.0000**

GS: **BM-4**

RC: **UNK**

NANO: **No**

SUBSTANCE ROLE: **Diluent**

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

BIS(2-ETHYLHEXYL) TEREPHTHALATE

ID: 6422-86-2

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2020-08-20**

#: **0.2500 - 0.3500**

GS: **BM-3dg**

RC: **UNK**

NANO: **No**

SUBSTANCE ROLE: **Plasticizer**

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

DIISODECYL PHTHALATE (DIDP) (PRIMARY CASRN IS 26761-40-0)

ID: 68515-49-1

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2020-08-20**

#: **0.1500 - 0.2500**

GS: **BM-1**

RC: **UNK**

NANO: **No**

SUBSTANCE ROLE: **Plasticizer**

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

DEVELOPMENTAL

CA EPA - Prop 65

Developmental toxicity

ENDOCRINE

EU - Priority Endocrine Disruptors

Category 2 - In vitro evidence of biological activity related to Endocrine Disruption

DEVELOPMENTAL

US NIH - Reproductive & Developmental Monographs

Clear Evidence of Adverse Effects - Developmental Toxicity

RESTRICTED LIST

US EPA - PPT Chemical Action Plans

EPA Chemical of Concern - Action Plan published

RESTRICTED LIST

US EPA - PPT Chemical Action Plans

TSCA Work Plan chemical - Action Plan in development

ENDOCRINE

ChemSec - SIN List

Endocrine Disruption

ENDOCRINE

TEDX - Potential Endocrine Disruptors

Potential Endocrine Disruptor

REPRODUCTIVE

US EPA - PPT Chemical Action Plans

Reproductive effects

CANCER

MAK

Carcinogen Group 3B - Evidence of carcinogenic effects but not sufficient for classification

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

CALCIUM CARBONATE

ID: 471-34-1

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library**HAZARD SCREENING DATE: **2020-08-20**%: **0.1500 - 0.2500**GS: **BM-3**RC: **None**NANO: **No**SUBSTANCE ROLE: **Insulator**

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

CHALK

ID: 13397-25-6

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library**HAZARD SCREENING DATE: **2020-08-20**%: **0.1500 - 0.2000**GS: **NoGS**RC: **UNK**NANO: **No**SUBSTANCE ROLE: **Filler**

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

SC:PLYWOODID: **SC:Bio**HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library**HAZARD SCREENING DATE: **2020-08-20**%: **0.1000 - 0.2000**GS: **Not Screened**RC: **UNK**NANO: **No**SUBSTANCE ROLE: **Biological material**

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

Hazard Screening not performed

SUBSTANCE NOTES:

Version: **SCBioMats/2018-02-23**Category: **Tree-based materials**Identifier: **Bio**

This disclosure does not provide information on allergens, hyper-accumulation of metals, production of any toxic substances during normal metabolic activities, pesticides, and other potential hazards or sources of hazards which may be found in certain biological materials.

Substance range is provided to safeguard the proprietary information of KONE and its suppliers

DOLOMITE

ID: 16389-88-1

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library**HAZARD SCREENING DATE: **2020-08-20**%: **0.0800 - 0.1500**GS: **NoGS**RC: **UNK**NANO: **No**SUBSTANCE ROLE: **Insulator**

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

SILICA GEL

ID: 112926-00-8

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2020-08-20**

?: **0.0800 - 0.1200**

GS: **LT-UNK**

RC: **None**

NANO: **No**

SUBSTANCE ROLE: **Insulator**

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

MINERAL WOOL WITH FIBER DIAMETER > 6 µM

ID: 65997-17-3

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2020-08-20**

?: **0.0800 - 0.1200**

GS: **LT-UNK**

RC: **UNK**

NANO: **No**

SUBSTANCE ROLE: **Insulator**

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers

ZINC

ID: 7440-66-6

HAZARD SCREENING METHOD: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2020-08-20**

?: **0.0500 - 0.1000**

GS: **LT-P1**

RC: **UNK**

NANO: **No**

SUBSTANCE ROLE: **Galvanizing**

HAZARD TYPE

AGENCY AND LIST TITLES

WARNINGS

ACUTE AQUATIC

EU - GHS (H-Statements)

H400 - Very toxic to aquatic life

CHRON AQUATIC

EU - GHS (H-Statements)

H410 - Very toxic to aquatic life with long lasting effects

PHYSICAL HAZARD (REACTIVE)

EU - GHS (H-Statements)

H250 - Catches fire spontaneously if exposed to air

PHYSICAL HAZARD (REACTIVE)

EU - GHS (H-Statements)

H260 - In contact with water releases flammable gases which may ignite spontaneously

ENDOCRINE

TEDX - Potential Endocrine Disruptors

Potential Endocrine Disruptor

MULTIPLE

German FEA - Substances Hazardous to Waters

Class 2 - Hazard to Waters

SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers. Since zinc is applied as the coating substance in some of the steels, it is inert in the final product and highly unlikely to leach from the steel to the environment. The risk of direct exposure to zinc is negligible and the hazards can be considered irrelevant to the downstream users.

Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS

CDPH Standard Method- Not Tested

CERTIFYING PARTY: **Self-declared**

ISSUE DATE: **2020-**

EXPIRY DATE:

CERTIFIER OR LAB: **None**

APPLICABLE FACILITIES: **All**

08-13

CERTIFICATE URL:

CERTIFICATION AND COMPLIANCE NOTES:

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

GUIDERAIL OIL 185

HPD URL: **No HPD available**

CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES:

The oil is used for lubrication of guide rails during installation. VOC content - 0%. Installation chemicals can vary depending on the location of installation sites. The reference used in the HPD is for installation in Sweden

GENERAL CLEANING AGNET, BMF

HPD URL: **No HPD available**

CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES:

The chemical is used in cleaning surrounding areas after installation. VOC content - 0%. Installation chemicals can vary depending on the location of installation sites. The reference used in the HPD is for installation in Sweden

Section 5: General Notes

KONE MiniSpace™ DX is a machine-room high-performance elevator solution with built-in connectivity for improved people flow and a new and inspiring user experience. KONE MiniSpace is ideal for passenger transportation in mid and high-rise offices, hotels, and residential buildings. The compact machine-room elevator is energy and space-efficient and comes with the eco-efficient KONE EcoDisc hoisting machine, long-lasting LED lighting, and advanced standby solutions. KONE has also published the Environmental Product Declaration for MiniSpace™ DX elevator which can be downloaded from https://epd.rts.fi/en/search_for_epd_application



MANUFACTURER INFORMATION

MANUFACTURER: **KONE Corporation**
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CONTACT NAME: **Hanna Uusitalo**
 TITLE: **Environmental Director**
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The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity	LAN Land toxicity	PHY Physical hazard (flammable or reactive)
CAN Cancer	MAM Mammalian/systemic/organ toxicity	REP Reproductive
DEV Developmental toxicity	MUL Multiple	RES Respiratory sensitization
END Endocrine activity	NEU Neurotoxicity	SKI Skin sensitization/irritation/corrosivity
EYE Eye irritation/corrosivity	NF Not found on Priority Hazard Lists	UNK Unknown
GEN Gene mutation	OZO Ozone depletion	
GLO Global warming	PBT Persistent, bioaccumulative, and toxic	

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)	LT-1 List Translator 1 (Likely Benchmark-1)
BM-3 Benchmark 3 (use but still opportunity for improvement)	LT-UNK List Translator Benchmark Unknown (the chemical is present on at least one GreenScreen Specified List, but the information contained within the list did not result in a clear mapping to a LT-1 or LTP1 score.)
BM-2 Benchmark 2 (use but search for safer substitutes)	NoGS No GreenScreen.
BM-1 Benchmark 1 (avoid - chemical of high concern)	
BM-U Benchmark Unspecified (due to insufficient data)	
LT-P1 List Translator Possible 1 (Possible Benchmark-1)	

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- a method for the assessment of exposure or risk associated with product handling or use,
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.